

Certificate



SPIES
The Art of Packaging

Within a certification audit the organization

Spies GmbH & Co. KG

at the site

Zur Femlinde 44, 49326 Melle-Gesmold

and the further scope according to the appendix

has proved that an energy management system was established and is successfully applied in accordance with the requirements of the international standard

ISO 50001

Issue of August 2018

for the following activity

Development, production and distribution of IML food packaging using injection molding processes

Development, manufacture and sale of injection molds, mold components and mold services

This certificate was initially issued on 2024-06-07, last modified on 2025-06-23 and is valid until 2027-06-06.

Berlin, 2025-06-23

Prof. Dr.-Ing. Jan Uwe Lieback
Director

Andreas Lemke
Head of Certification Office



Nr. B-24-11942a-EN

The scope of the certificate No. B-24-11942a-EN for the organization

Spies GmbH & Co. KG

covers the following sites:

No.	Address	Site	Scope
1	Zur Femlinde 44 49326 Melle-Gesmold	Spies GmbH & Co. KG	Administration for the development, production and distribution of IML food packaging using injection molding processes
		% Spies Kunststoffe GmbH	Development, production and distribution of IML food packaging using injection molding processes
2	Im Gewerbepark 12 49326 Melle-Gesmold	Spies GmbH & Co. KG	Administration for the development, production and distribution of IML food packaging using injection molding processes, as well as for the development, manufacture and sale of injection molds
		% Spies Kunststoffe GmbH	
		% Spies Formen- und Werkzeugbau GmbH	Development, manufacture and sale of injection molds, mold components and mold services
3	Im Gewerbepark 13 49326 Melle-Gesmold	Spies GmbH & Co. KG % Spies Kunststoffe GmbH	Development, production and distribution of IML food packaging using injection molding processes
4	Im Gewerbepark 14 49326 Melle-Gesmold		
5	Westerhausener Straße 5 49326 Melle-Gesmold		Administration for the development, production and distribution of IML food packaging using injection molding processes

Berlin, 2025-06-23

Andreas Lemke
Head of Certification Office